Print on Plain White Paper (Part No. 122919)

MIDMARK®

INSTALLATION INSTRUCTIONS FOR P/N 002-0340-00

NOTE, THESE RELAYS REPLACE **RITTER** P/N **R501662X** AND THEIR MOUNTING BRACKET.

WARNING! Disconnect the table power supply cord to prevent electrical shock.

REMOVAL:

1. Remove the power pack cover and other lift structure panels as needed. Refer to service manual if available.
2. If the table has a 230V power supply, loosen the strain relief and remove the nuts that secure the cover. Raise the cover to expose the relay terminals.
3. Disconnect the wires from the relay terminals noting all connection locations. See figure **#1.**
4. Remove the (2) **#8** screws which secure the relay mounting bracket to the base assembly. Retain screws for replacement. See figure **#2.**
5. Remove bracket and relays.

REPLACEMENT:

1. Secure new relays to new bracket with new hardware provided.
2. Fasten new bracket and relays to base assembly with the (2) **#8** screws removed with the old bracket assembly.
3. Connect wire leads to the proper relay terminals. See figure **#1.**
4. Reassemble all panels and covers in reverse order.
5. Reconnect power supply. Test table.

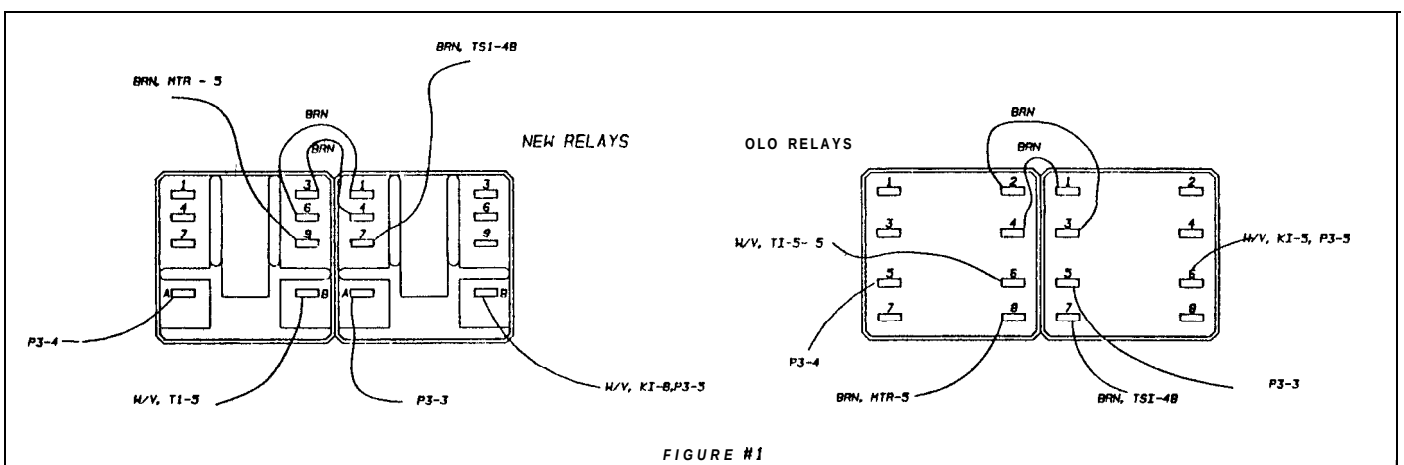

FIGURE #1

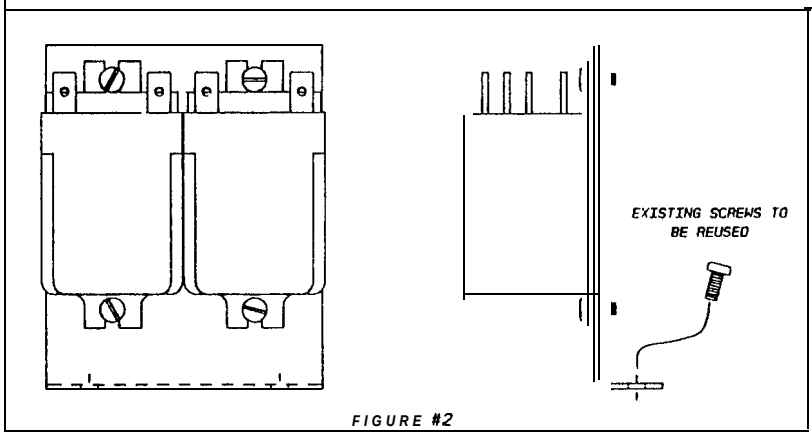

FIGURE #2

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ALL PRODUCTS SUBJECT TO IMPROVEMENT CHANGES WITHOUT NOTICE!

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